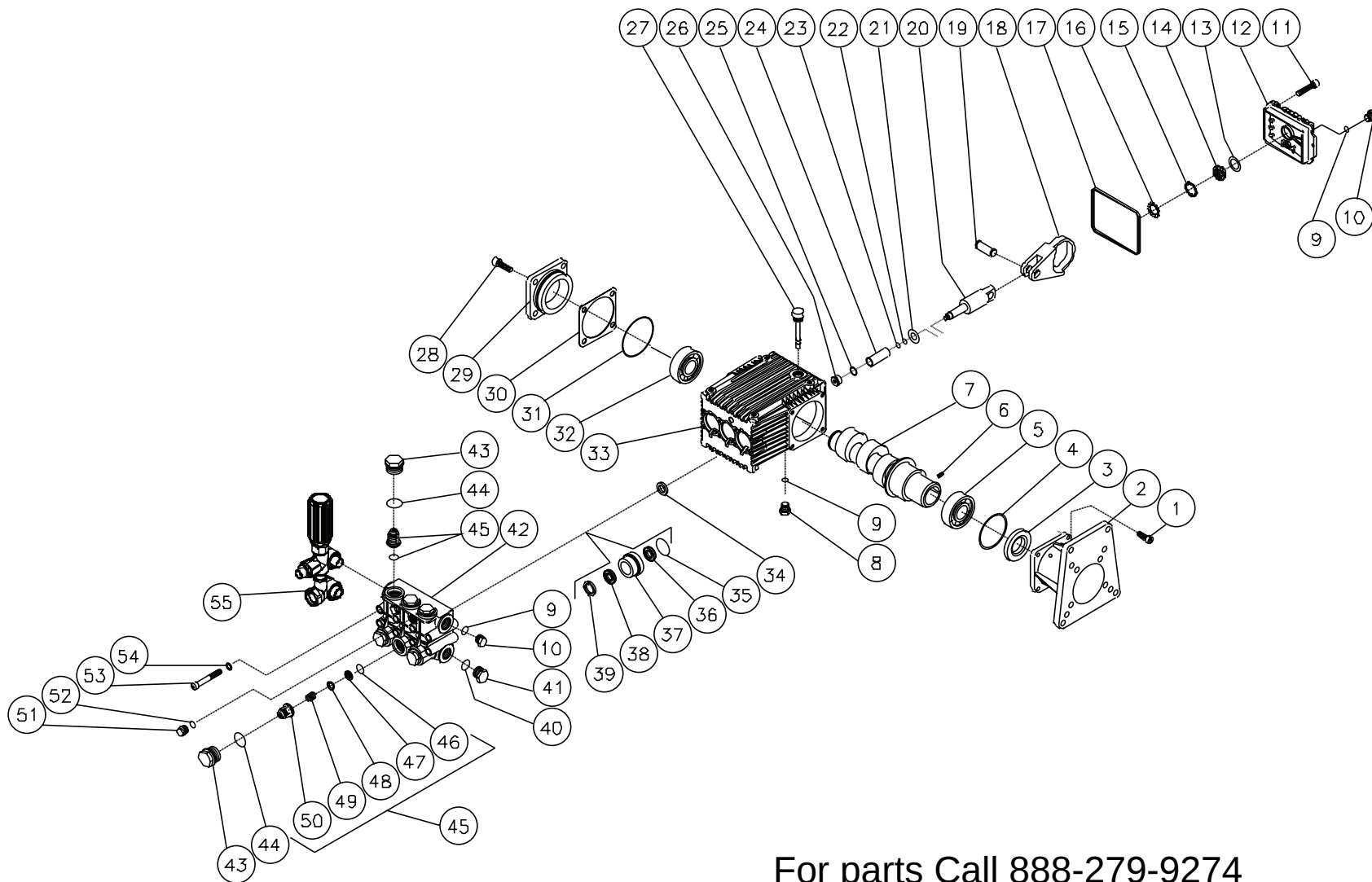


PUMP ASSEMBLY (3-0231)



For parts Call 888-279-9274

PUMP ASSEMBLY (3-0231)

REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Bolt	27-8432	4	21	Washer	46-0700	3	41	Plug	39-0088	1
2	Flange	46-0714	1	22	Back-up Ring	25-0404	3	42	Manifold	46-0711	1
3	Oil Seal	26-0194	1	23	O-ring	25-0382	3	43	Valve Cap	39-0095	6
4	O-ring	25-0397	1	24	Piston	46-0701	3	44	O-ring	25-0160	6
5	Bearing	48-0062	1	25	Washer	26-0191	3	45	Single Valve Assembly (Inc. 46-50) (See 70-0179)	N/A Sep.	6
6	Set Screw	27-8886	1	26	Nut	30-6020	3	46	O-ring	25-0386	6
7	Crankshaft	46-0895	1	27	Oil Dipstick	39-0090	1	47	Valve Seat (See 70-0179)	N/A Sep.	6
8	Plug	39-0102	1	28	Bolt	27-8884	4	48	Valve Plate (See 70-0179)	N/A Sep.	6
9	O-ring	25-0325	3	29	Support Bearing Cap	46-0703	1	49	Valve Spring (See 70-0179)	N/A Sep.	6
10	Plug	39-0086	2	30	Shim- 0.1mm (Quantity Varies 1-3)	46-0704	-	50	Valve Cage (See 70-0179)	N/A Sep.	6
11	Bolt	27-8885	6	-	Shim- 0.2mm (Quantity Varies 1-3)	46-0705	-	51	Plug	39-0096	2
12	Crankcase Cover	46-0719	1	31	O-ring	28-0380	1	52	O-ring	25-0387	2
13	O-ring	25-0370	1	32	Bearing	48-0072	1	53	Bolt	27-8440	8
14	Oil Sight Glass	46-0670	1	33	Crankcase	46-0811	1	54	Lockwasher	29-0154	8
15	Reflector	46-0824	1	34	Oil Seal	46-0931	3	55	Unloader Assembly	8-0533	1
16	Retainer	46-0671	1	35	O-ring	25-0384	3		Piston Kit (Inc. 3 each 21-26)	70-0352	
17	O-ring	25-0398	1	36	Low Pressure Seal (See 70-0177)	N/A Sep.	3		Oil Seals Kit (Inc. 3, 4, 17, 31, 34)	70-0337	
18	Connecting Rod- Bronze	46-0922	3	37	Packing Retainer	46-0708	3		High Pressure Seals Kit (Inc. 3 each 35, 36, 38)	70-0177	
-	Connecting Rod- Aluminum	46-0893	3	38	V-Packings (See 70-0177)	N/A Sep.	3		Support Ring Kit (Includes 3 each 39)	70-0182	
19	Piston Pin	46-0698	3	39	Support Ring (See 70-0178)	N/A Sep.	3		Valve Kit (Includes 6 each 45-50)	70-0179	
20	Plunger Rod	46-0699	3	40	O-ring	25-0372	1				